

## Thorium-229 Generator Production of Actinium-225 at Oak Ridge National Laboratory

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**Background and Objective:** Oak Ridge National Laboratory (ORNL) is a major producer of  $^{225}\text{Ac}$  and supplies research and clinical trials for the treatment of various forms of cancer with this promising radioisotope. Actinium-225 ( $t_{1/2} = 10$  days) has nuclear properties well suited for use in targeted alpha therapy, emitting four  $\alpha$ -particles in a decay cascade via short half-life daughters. It can also be used as a generator for  $^{213}\text{Bi}$  ( $t_{1/2} = 45.6$  min.). ORNL has been producing and shipping  $^{225}\text{Ac}$  for research and clinical applications since 1997. During the first year of production, a total of 135 mCi was shipped. Since then, production levels have steadily increased, and in 2018, ORNL produced ~800 mCi of  $^{225}\text{Ac}$  in 13 processing campaigns. From 1997 through the end of calendar year 2018, ORNL conducted 145 production campaigns and provided 11.2 Ci in over 1,200 shipments. ORNL's objective is to continually improve quality and quantity of product to meet the increasing demand for  $^{225}\text{Ac}$  using the limited amount of high-purity  $^{229}\text{Th}$  currently available.

**Separation and Purification:** The chemical separation process consists of anion exchange separation using hydrochloric and nitric acids followed by cation exchange separation for the final purification. Gamma spectroscopy is used for quality control analysis of the final product before shipping, and mass spectroscopy data is used to evaluate chemical purity.

**Results:** Various processing schedules have been used for the production of the  $^{225}\text{Ac}$ , depending on the needs of the scientific community, staffing, and funding. This presentation will review various production sequences and present ways to optimize production from ORNL's current  $^{229}\text{Th}$  cow. ORNL's goal is to continue to produce high-quality  $^{225}\text{Ac}$  for use in research and clinical trials.

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