Canadian Light Source – Project Budget Estimations

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2021-11-08



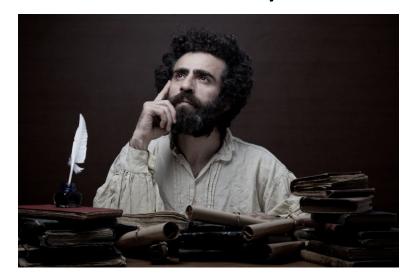
Agenda

- Resource and Procurement Estimations.
- High-level overview of CMCF Beamline Upgrade Project (9.0M budget).
- CMCF Upgrade Project estimates; tools, techniques and outcomes.
- Summary.
- Discussion



Resource and Procurement Estimates

- PHILOSOPHY: The better the scope and requirements are defined in a Project at the Initiation and Planning Phases, the better the estimations will be.
- Great philosophy, however not always the case.....





Procurement Estimates

- Generally, procurement estimates fall within budget.
 - Historical data easily accessible;
 - Budgetary quotes;
 - Change Requests.
- Minor overages due to oversights, inflation, supply chain issues, etc.

Human Resource Estimates

- Generally, under estimated and over budget.
 - Historical data not easy accessible or directly relevant;
 - Change Requests less scrutinized



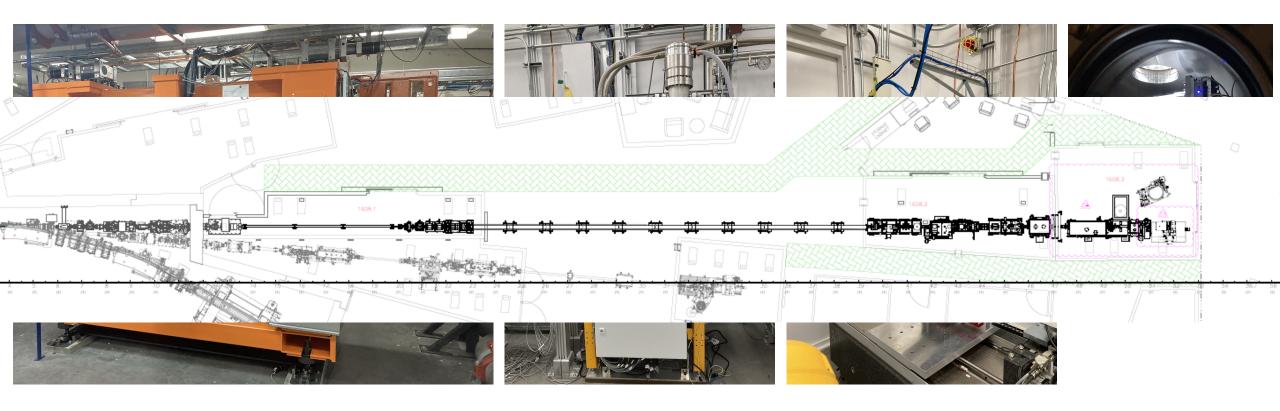
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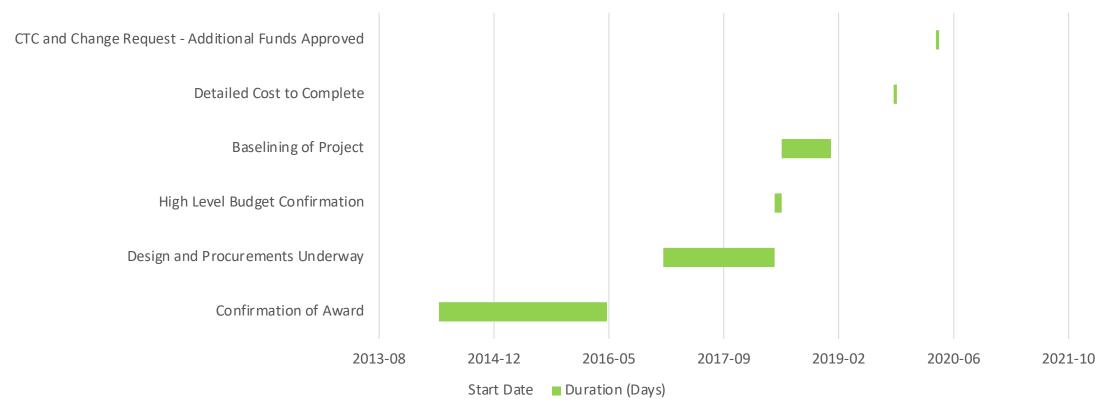


CMCF Beamline Upgrade Project



CMCF Upgrade Project

CMCF Upgrade Project – Budget Development Timeline



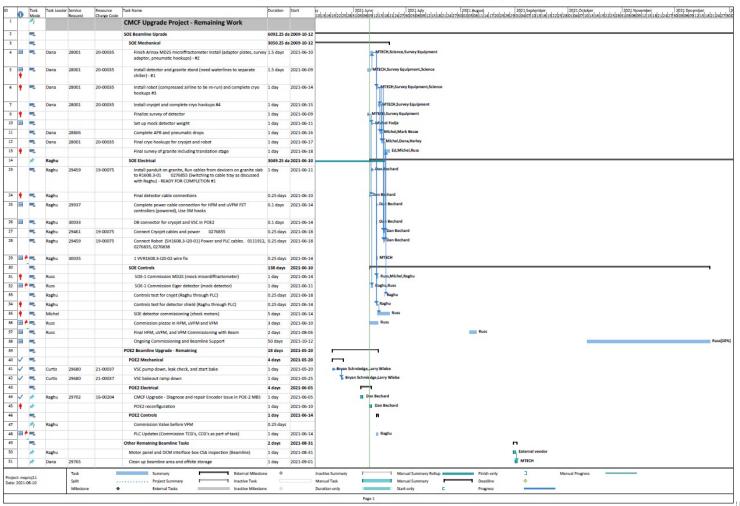


CMCF Upgrade Project – Initiation Estimate

								,		
		CMCF Upgrade Project -	- Comm	itted Cost to Date	e vs C	FI Approved Bud	get ((COA)	!	
IF APPLIC	ABLE		Comm	itted Costs (as of	CFI A	pproved Budget				
		Division	June 3	0, 2021)	(COA		Diffe	erence (+/-)		
		ECAD	Ś	83,021.00	\$	35,100.00	Ś	(47,921.00)	1	
		MCAD	s	265,859.00	Ś	56,225.00	Ś	(209,634.00)	1	Available
CFI Line	# (COA)	EENG	\$	144,800.00	Ś	49,075.00	\$	(95,725.00)	1	Budget (May 2018)
	4	MENG	\$	282,270.00	Ś	90,675.00	Ś	(191,595.00)	-	20107
LABOUR	4	SYS Ana	\$	112,664.00	Ś	45,500.00	Ś	(67,164.00)		6500.00
LABOUR	4		_		_		-			13000.00
LABOUR	4	HSE	\$	1,520.00	\$	22,750.00	\$	21,230.00		7150.00
LABOUR	4	Sys Tech	\$		\$	14,625.00	\$	14,625.00		3575.00
LABOUR	4	Acc Phys	\$	1.00	\$	35,750.00	\$	35,749.00	\vdash	3250.00
LABOUR	4	Jr Phys	\$	4,394.50	\$	30,225.00	\$	25,830.50	_	13000.00
LABOUR LABOUR	4	Sr Phys	\$	1.00	\$	17,225.00	\$	17,224.00	\vdash	5850.00 4875.00
LABOUR	4	Metrology	\$		\$	6,500.00	\$	6,500.00		6500.00
LABOUR	4	Science	\$		\$		\$			3250.00
LABOUR	4	EFD	\$		\$	13,000.00	Ś	13,000.00		1625.00
LABOUR	4	ETECH	\$	123,861.00	\$	44,850.00	Ś	(79,011.00)		19500.00
LABOUR	4	MTECH	S	246,134.00	Ś	105,625.00	Ś	(140,509.00)		1625.00
LABOUR	4	PM	\$	8,038.00	Ś	111,866.30	Ś	103,828.30	<u> </u>	13000.00
LABOUR LABOUR	4				-		_		-	3250.00 13000.00
LABOUR	4	*PM CFI	\$	166,655.82	\$	165,000.00	\$	(1,655.82)	\vdash	6500.00
LABOUR	4	IVU	\$	2,345,067.16	\$	3,100,853.13	\$	755,785.97		7475.00
LABOUR	4	BL	\$	384,068.19	\$	185,587.50	\$	(198,480.69)		6500.00
LABOUR	4	FE	\$	140,020.19	\$	406,470.75	\$	266,450.56		14625.00
LABOUR		ES	\$	2,934,020.32	Ś	2,491,908.18	Ś	(442,112.15)		3575.00
LABOUR	4	Optics	\$	1,983,286.03	\$	1,725,820.25	S	(257,465.78)	<u> </u>	111866.30
		**Additional In-Kinds	+	2,505,200.05	\$	268,491.00	Ś	268,491.00	_	269491.30
		***Resource Subtotal:	S	1,439,219.32	Ś	843,991.30	Ś	(595,228.02)		
FE&SGU	1	****Procurement Subtotal:	Ś		Ś		Ś	392,668.91		
FE&SGU	1		_	7,786,461.89	,	8,179,130.80	-			204881.00
FE&SGU	1	TOTAL:	\$	9,225,681.21	\$	9,023,122.10	\$	(202,559.11)		4221.00
FE&SGU	1	*Additioanl funding approved post CF			ght int	o project to pay for a	additi	onal PM		8442.00
FE&SGU	1	requirements (Science). These funds	cannot b	e reallocated.						5276.25
FE&SGU	1	**Additional in-kinds made available	for proje	ct use.					\blacksquare	15828.75
FE&SGU	1	***Subtotals include PM CFI funds no	-						\vdash	15828.75
FE&SGU FE&SGU	1	****Subtotals include additional CFI i			roiect i	ise.			\vdash	93324.00 26513.00



CMCF Upgrade Project Budget – Planning Phase **Estimation Tools**





CMCF Upgrade Project Budget – Planning Phase Estimation Tools

				Estimated Contingency	
Base Cost Estimates	Wt %	Total Cost	Overall Wtd Avereage CTC	Required	Average CTC
High Level Estimate (Johnny FTE)	10%	\$ 934,973.00		\$ -	
Schedule Resource Estimate (Schedule Task Level)	65%	\$ 454,805.00		\$ 127,948.60	
Schedule Resource Estimate (HCS TECH 3-Point)	55%	\$ 886,070.25	\$ 601,586.69	\$ 40,905.54	\$ 100,790.11
Schedule Resource Estimate (Wtd Ave TECH 3-POINT)	75%	\$ 604,036.00		\$ 95,176.35	
Schedule Resource Estimate (LCS TECH 3-POINT)	50%	\$ 409,119.75		\$ 159,935.75	
Procurements (April 2020 CTC)	100%	\$ 121,758.00	\$ 121,758.00	\$ 16,327.00	\$ 16,327.00
Subtotal AVE:		\$ 723,344.69	\$	117,117.11	
		TOTAL AVE:	\$		840,461.80

CMCF Upgrade Project Budget – FTE Estimation

	Month	Sept	Oct	Nov	Dec
ž	Workable Days (100% Efficiency)	21	20	21	18
a	Workable Days (90% Efficiency)	19	18	19	16
	Workable Days (80% Efficiency)	17	16	17	14
=	Workable Days (75% Efficiency)	16	15	16	14
큠	Workable Days (70% Efficiency)	15	14	15	13
ž	Workable Days (65% Efficiency)	14	13	14	12
ō	Workable Days (60% Efficiency)	13	12	13	11
Workable Days	Workable Days (55% Efficiency)	12	11	12	10
	Workable Days (50% Efficiency)	11	10	11	9
	Month	Sept	Oct	Nov	Dec
	Eng/CID Workable Hours (100% Efficiency)	158	150	158	135
Σ	Eng/CID Workable Hours (90% Efficiency)	142	135	142	122
2	Eng/CID Workable Hours (80% Efficiency)	126	120	126	108
우	Eng/CID Workable Hours (75% Efficiency)	118	113	118	101
_	Eng/CID Workable Hours (70% Efficiency)	110	105	110	95
ĕ	Eng/CID Workable Hours (65% Efficiency)	102	98	102	88
7	Eng/CID Workable Hours (60% Efficiency)	95	90	95	81
I U					
orkable Hours	Eng/CID Workable Hours (55% Efficiency)	87	83	87	74

71

63

55

68

53

38

23

71

63

55

47

39

32

24

61

41

34

27

20

	Resource I		Total Resource Hours Charged			
Base Cost Estimates	(remaining	g as of March 1, 2021)	of Sept. 30, 202	21)	Differe	nce
High Level Estimate (Johnny FTE)	\$	934,973.00			\$	172,028.00
Schedule Resource Estimate (Schedule Task Level)	\$	582,753.60			\$	(180,191.40)
Schedule Resource Estimate (HCS TECH 3-Point)	\$	926,975.79	\$ 762,94	5.00	\$	164,030.79
Schedule Resource Estimate (Wtd Ave TECH 3-POINT)	\$	699,212.35			\$	(63,732.66)
Schedule Resource Estimate (LCS TECH 3-POINT)	\$	569,055.50			\$	(193,889.50)

Eng/CID

Eng/CID Workable Hours (45% Efficiency)

Eng/CID Workable Hours (40% Efficiency)
Eng/CID Workable Hours (35% Efficiency)

Eng/CID Workable Hours (30% Efficiency)

Eng/CID Workable Hours (25% Efficiency)

Eng/CID Workable Hours (20% Efficiency)

Eng/CID Workable Hours (15% Efficiency)

Eng/CID Workable Hours (10% Efficiency)

CMCF Upgrade Project Budget – Schedule Task Level Estimate

	Complete	Complete		Complete		Complete	Complete	Complete	Complete	Complete									
ID	Location	WP Leader	WP Number	Task Name	иом	MENG	MCAD	МТЕСН	EENG	ECAD	ETECH	CID - Sys. Analyst			ST - Systems Technolo gy	Science (n/c)	\$/∪ОМ	TOTAL Remaining Cost to be Charged	Supplier
ID13	SR1	Shawn Carriere		ID Commissioning Studies/Commissioning Plan/Planning	hr	40	10						40	10			\$ 65.0	\$ 6,500.00	CLS
DOC1	SR1	Curtis Mullin		Detailed ray tracing (horizontal/vertical) and report	hr	80	20			6 600	o g		20	ii 15	6	il.	\$ 65.0	7,800.00	CLS
DOC2	BL	Curtis Mullin		Compile BL SAT procedures and Checklists (FE, BL, Optics, End-station)	hr	60	40		60	40			111				\$ 65.0	3,000.00	CLS
DOC3	BL	Curtis Mullin		Compile Radiation measurements procedure document	hr	40	40						W.	20			\$ 65.0	\$ 6,500.00	CLS
DOC4	BL	Curtis Mullin		Project Close-Out Documents (Engineering drawings, PFD's, etc.)	hr	20	60		20	60							\$ 65.0	\$ 10,400.00	CLS
DOC5	BL	Johnny Campbell		Project Close-Out Documents (Lessons learned, project sign-offs, etc.)	hr	15	10		15	10			W	10 10			\$ 65.0	3,250.00	CLS
DOC6	BL	Curtis Mullin		Compile BL Comm/Conditioning/Alignment Plan Document	hr	20	10		20	10							\$ 65.0	\$ 3,900.00	CLS
RCM4002	BL	Curtis Mullin		Conduct BL radiation measurements	hr	40							40	40	8		\$ 65.0	7,800.00	CLS
RCM4003	BL	Curtis Mullin		Conduct BL Commissioning/Conditioning/Alignment	hr	60	15	10	10	10	10	60	20	10			\$ 65.0	13,325.00) CLS
			-								ā.						-		_
																		\$ 59,150.00	
			·															9 33,130.00	
						1													

	Resource Estimated Cost	Total Resource urce Estimated Cost Hours Charged (as				
Base Cost Estimates	(remaining as of March 1, 2021)	of Sept. 30, 2021)	Difference			
High Level Estimate (Johnny FTE)	\$ 934,973.00		\$ 172,028.00			
Schedule Resource Estimate (Schedule Task Level)	\$ 582,753.60		\$ (180,191.40)			
Schedule Resource Estimate (HCS TECH 3-Point)	\$ 926,975.79	\$ 762,945.00	\$ 164,030.79			
Schedule Resource Estimate (Wtd Ave TECH 3-POINT)	\$ 699,212.35		\$ (63,732.66)			
Schedule Resource Estimate (LCS TECH 3-POINT)	\$ 569,055.50		\$ (193,889.50)			



CMCF Upgrade Project Budget – Schedule Task Level Estimate with 3-Point Estimation

Task Name	Resource	Optimistic	Optimistic Cost	Realistic	Realisitc	Pessimis	tic	Pessim	nistic				
lask Name	Names	(Days)	(\$65/hour)	(days)	(\$65/hour)	(days)	((\$65/h	our)				
CMCF Upgrade Project - Beamline							62		100171				
Schedule		0 days	\$ 65.00	0 days		0	days						
Scriedule													
Spring 2020 Outage		0 days		0 days		0.0	days						
ID Installation (SR1)		16.45	\$ 12,268.75	26.2	\$ 18	,248.75	36.3	\$ 2	27,641.25				
Ring Access, de-energize equipment (old IVU),	111111111111111111111111111111111111111												
disconnect chicane and orbit control magnets, ETECH	ETECH[200%]	1	\$ 1,040.00	2	\$ 2	,080.00	3	\$	3,120.00				
disconnect services for removal of old IVU out of SR1													
Complete Wiring/Run cabling for ID (remove cables, to	ETECH[200%]	1	\$ 1,040.00	2	\$ 2	,080.00	3	\$	3,120.00				
SR1 equip & vac interconnects)	LTECH[20070]	•	ÿ 1,040.00	<u></u>	۷ 2	,080.00	3	Ÿ	3,120.00				
Remove old CMCF ID Rack	ETECH		\$ 1,040.00			,560.00		•	2,080.00				
Install electrical racks ontop of SR1	ETECH		\$ 1,040.00			,560.00	4		2,080.00				
Use survey to position the IVU into optimal location	MTECH[200%]	0.75	\$ 780.00	1	\$ 1	,040.00	2	\$	2,080.00				
Vaccum connect, install Upstream/Downstream										Total	Resource		
absorber, new NEG pump, large roughing port/turbo													
Pump Down Started on IVU (Full Straight)					Reso	ource Estin	nate	ed Co	ost	Hours	s Charged (as		
LeakCheck (Full Straight)	ase Cost Est	timates			Iron	naining as	of N	Marc	h 1 2021\	of So	pt. 30, 2021)	Differ	onco
Tillal Wiap for bake (Full Straight)	ase Cost Est	lillates				iaiiiiig as	יו וט	viaic	11 1, 2021)	01 36	μι. 30, 2021)	Dille	ence
Bakeout Started (Full Straight)	igh Level Es	stimate (Johi	nny FTE)		\$			9	934,973.00			\$	172,028.00
Bakeout (10 day Bakeout, Includes weekends)	hedule Res	ource Estim	ate (Schedule Tas	sk Level)	\$			ı	582,753.60			Ś	(180,191.40)
W 888			•						· · ·		762 045 00	¥	
Neg Activatation and Leak Check and Cool down	chedule Res	ource Estim	ate (HCS TECH 3-	Point)	\$				926,975.79	\$	762,945.00	\$	164,030.79
	hedule Res	ource Estim	ate (Wtd Ave TEC	H 3-POINT) \$				699,212.35			Ś	(63,732.66)
correctors			<u> </u>		_				<u> </u>	-		•	
Installation of new mechnaical services (Final Hooku SC	chedule Res	ource Estim	ate (LCS TECH 3-	POINT)	\$				569,055.50			Ş	(193,889.50)
Reinstall ACIS gate by IVU	MTECH	0.5			\$	520.00	1.5	\$	780.00				
Final Electrical Hook-ups for IVU	ETECH	0.5	\$ 260.00	1	\$	520.00	1.5	\$	780.00				
IVU Motion Control V&V (includes survey) including MPS V&V, Limits Verification	CID,ETECH	0		2			0						



CMCF Upgrade Project Budget – 3 Point Estimation

	Resource Estima		Charge	d (as of nber 30,			
Base Cost Estimates	March 1, 2020)		2021)		Differ	rence	
TECH Optimistic	\$	137,744.00			\$	(116,876.00)	
TECH Realistic	\$	197,284.00	\$	254,620.00	\$	(57,336.00)	
TECH Pessimistic	\$	285,353.00			\$	30,733.00	

Pert Calculation:

(Optimistic+ (4*Realistic) + Pessimistic)/6= \$202, 038



CMCF Upgrade Project Budget – Overall Status





In Summary

- A variance in budget is required from Initiation Phase to the Planning Phase (project baselining);
- Initiation to Planning Phase variance in budget needs to be understood and agreed upon by Sponsor;
- Contingencies are critical until estimations become more accurate;
- Need to establish a database for human resource estimations to be used as a reference for future projects;
- More data points required to establish usefulness of the estimation techniques;



Discussion

- Similar or differing experiences?
- Similar or differing tools and techniques?