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Harvesting Experiments on Additive Manufactured Titanium Alloy Beam Stopper with Radiation Assisted Corrosion Impacts

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In preparation for isotope harvesting with a water-filled beam dump at the Facility for Rare Isotope Beams (FRIB), a flowing-water target connected to an isotope harvesting water system has been created and used in preliminary experiments. The target shell was made with a Ti64 alloy through additive manufacturing to reflect the material that is planned for the FRIB beam dump. Experiments with this target have involved low-power irradiations for isotope harvesting with 40,48Ca and 78Kr beams at the National Superconducting Cyclotron Laboratory (NSCL). Recently, a higher-power durability test was performed at the University of Wisconsin-Madison Cyclotron Lab to measure the degradation rate of the target shell material under similar irradiation conditions as those expected at the NSCL and FRIB during isotope harvesting. The flowing-water target was irradiated for several hours with a 5-50 μA proton beam, slowly increasing the beam intensity over time. The $^{48}\text{Ti}(p,n)^{48}\text{V}$ reaction, which occurred in the front face of the target shell, was used to measure the degradation rate of the target material. During the irradiation, a small quantity of ^{48}V accumulated in the water and on an anion exchange resin in the water system. This radiotracer indicated a degradation rate of the target wall thickness on the order of $1\text{E-}8 \mu\text{m/J}$. The implications of this rate on the durability of the target material for isotope harvesting will be discussed.

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